## **Instructional Framework**

## **Diesel Engine Repair**

43.0202.00

This Instructional Framework identifies, explains, and expands the content of the standards/measurement criteria, and, as well, guides the development of multiple-choice items for the Technical Skills Assessment. This document corresponds with the Technical Standards endorsed in January 2024.

Domain 1: Electrical and Electronics Instructional Time: 30 - 35%	
STANDARD 13.0 PERFORM GENERAL ELECTRICAL/ELECTRONIC S	YSTEM DIAGNOSIS AND REPAIR
13.1 Research vehicle service information, including vehicle service history, service precautions, and technical service bulletins	<ul> <li>Vehicle service information</li> <li>Service history</li> <li>Work orders</li> <li>Required customer information</li> <li>Vehicle information online resources <ul> <li>Service precaution</li> <li>Technical service bulletin</li> </ul> </li> </ul>
13.2 Demonstrate knowledge of electrical/electronic series, parallel, and series-parallel circuits using principles of electricity (Ohm's Law)	<ul> <li>Ohm's Law</li> <li>Circuit types <ul> <li>Series</li> <li>Parallel</li> <li>Series parallel</li> </ul> </li> </ul>
13.3 Demonstrate operation and proper use of digital multimeters and other test equipment when measuring source voltage, voltage drop (including grounds), current flow, continuity, and resistance	<ul> <li>Digital multimeters</li> <li>Open circuit voltage</li> <li>Source voltage</li> <li>Voltage drop</li> <li>Ammeter</li> <li>Continuity</li> <li>Resistance</li> </ul>
13.4 Demonstrate the causes and effects of shorts, grounds, opens, and resistance problems in electrical/electronic circuits	<ul> <li>Effect on circuit caused by</li> <li>Open</li> <li>Short to ground</li> <li>Short to voltage</li> <li>Excessive resistance</li> </ul>



	<ul> <li>Low resistance</li> </ul>
13.5 Use wiring diagrams to trace electrical/electronic circuits	<ul> <li>Identify diagram types</li> <li>Power condition</li> <li>Always on voltage</li> <li>Switched voltage <ul> <li>Power side switching</li> <li>Ground side switching</li> </ul> </li> </ul>
13.6 Measure parasitic (key-off) battery drain	Determine maximum parasitic draw
13.7 Demonstrate the function, operation, and testing of fusible links, circuit breakers, relays, solenoids, actuators, diodes, and fuses	<ul> <li>Circuit overcurrent hazards</li> <li>Fusible links</li> <li>Circuit breakers</li> <li>Relays</li> <li>Solenoids</li> <li>Actuators</li> <li>Diodes</li> <li>Fuses</li> </ul>
13.8 Inspect, repair (including solder repair, mechanical crimp repair, and sealed heat shrink), and/or replace connectors, seals, terminal ends, and wiring; verify proper routing and securement according to manufacturer recommendations	<ul> <li>Inspect connectors, seals, terminal ends, and wiring         <ul> <li>Moisture intrusion</li> <li>Connection</li> </ul> </li> <li>Repair         <ul> <li>Solder</li> <li>Mechanical crimp</li> <li>Sealed heat shrink</li> </ul> </li> </ul>
13.9 Use appropriate electronic service tool(s) and procedures to diagnose problems; check and record diagnostic codes; interpret digital multimeter (DMM) readings	<ul> <li>Electronic service tool(s)</li> <li>Scan tool usage</li> <li>Digital multimeter (DMM) usage</li> <li>Instrument cluster</li> </ul>
13.10 Check for malfunctions caused by faults in the data bus communications network	<ul><li>Scan tool</li><li>Oscilloscope</li></ul>
13.11 Identify electrical/electronic system components and configuration	<ul> <li>Switches</li> <li>Relays</li> <li>Modules</li> <li>Actuators</li> </ul>

STANDARD 14.0 PERFORM BATTERY DIAGNOSIS AND REPAIR		
14.1 Identify battery type and system configuration	<ul> <li>Battery type and system configuration</li> <li>Series</li> <li>Parallel</li> <li>Maintenance free batteries</li> </ul>	
14.2 Confirm proper battery capacity for application; perform battery state-of-charge test; perform battery capacity test, determine needed action	<ul> <li>Open circuit voltage test</li> <li>Load test</li> </ul>	
14.3 Inspect and clean battery, battery cables, connectors, battery boxes, mounts, and hold-downs; determine needed action	<ul> <li>Connections</li> <li>Corrosion</li> <li>Security</li> </ul>	
14.4 Charge battery using appropriate method for battery type	<ul><li>Fast charge</li><li>Slow charge</li><li>Charge amperage</li></ul>	
14.5 Jump-start vehicle using a booster battery and jumper cables or using an appropriate auxiliary power supply	<ul> <li>Jump start safety</li> <li>Jumper cable procedure</li> <li>Jump pack procedure</li> </ul>	
14.6 Identify low voltage disconnect (LVD) systems	<ul> <li>Battery isolator</li> <li>Low voltage switches and relays</li> </ul>	
STANDARD 15.0 PERFORM STARTING SYSTEM DIAGNOSIS AND REPAIR		
15.1 Explain starter system operation	<ul> <li>Starter system operation</li> <li>Cranking circuit</li> <li>Solenoid</li> <li>Motor</li> <li>Pinion</li> <li>Ring gear</li> <li>Over-running clutch</li> </ul>	
15.2 Perform starter circuit cranking voltage and voltage drop tests	<ul> <li>Voltage test</li> <li>Voltage drop test</li> </ul>	
15.3 Inspect starter control circuit switches, relays, connectors, terminals, wires, and harnesses (including over-crank protection)	<ul> <li>Inspect         <ul> <li>Ignition/start switches</li> <li>Relays</li> </ul> </li> </ul>	

	<ul> <li>Connectors</li> <li>Terminals</li> <li>Wires</li> <li>Harnesses</li> <li>Solenoid</li> <li>Over-crank thermal breaker</li> </ul>
STANDARD 16.0 PERFORM CHARGING SYSTEM DIAGNOSIS AND F	
16.1 Explain the operation of the alternator	<ul> <li>Alternator operation         <ul> <li>Induction principle</li> <li>Rectification</li> <li>Voltage regulator</li> </ul> </li> </ul>
16.2 Check instrument panel mounted gauges and/or indicator lamps	<ul> <li>Instrument panel mounted gauges and/or indicator lamps</li> <li>Voltmeters</li> <li>Check lamps</li> </ul>
16.3 Inspect alternator drive belt condition; check pulleys and tensioners for wear; check fans and mounting brackets; verify proper belt alignment	<ul> <li>Alternator drive belt</li> <li>Belt type</li> <li>Condition</li> <li>Tensioner</li> <li>Types of belt wear</li> <li>Bearing</li> <li>Belt alignment</li> </ul>
16.4 Inspect cables, wires, and connectors in the charging circuit, including remote sense circuit	<ul> <li>Cables, wires, and connectors in the charging circuit</li> <li>Corrosion</li> <li>Insulation</li> <li>Connections</li> <li>Check resistance</li> </ul>
16.5 Perform charging system voltage and amperage output tests; perform AC ripple test	<ul> <li>Perform         <ul> <li>Voltage output test</li> <li>Current output test</li> <li>AC ripple test</li> </ul> </li> <li>Determine needed action</li> </ul>
STANDARD 17.0 PERFORM LIGHTING SYSTEM DIAGNOSIS AND REPAIR	
17.1 Inspect for brighter-than-normal, intermittent, dim, or no-light operation; determine needed action	<ul> <li>Lighting system inspection</li> <li>Brighter than normal</li> </ul>

	<ul> <li>Intermittent</li> <li>Dim</li> <li>No-light operation</li> <li>Determine needed action</li> </ul>
17.2 Test, replace, and aim headlights	<ul> <li>Headlights</li> <li>Test</li> <li>Replace</li> <li>Aim</li> </ul>
17.3 Inspect cables, wires, and connectors in the lighting systems	<ul> <li>Lighting systems cables, wires, and connectors</li> <li>Connection</li> <li>Cuts</li> <li>Abrasion</li> <li>Moisture intrusion</li> </ul>
17.4 Inspect tractor-to-trailer multi-wire connectors, cables, and holders	<ul> <li>Tractor-to-trailer multi-wire connectors, cables, and holders</li> <li>Connection</li> <li>Cuts</li> <li>Abrasions</li> <li>Moisture intrusion</li> <li>Proper mounting</li> </ul>

Domain 2: Inspections Instructional Time: 25 - 30%	
STANDARD 2.0 PERFORM PRE-TRIP INSPECTION	
2.1 Research vehicle service information, including fluid type, vehicle service history, service precautions, and technical service bulletins	<ul> <li>Vehicle service information</li> <li>Service history</li> <li>Work orders</li> <li>Required customer information</li> <li>Vehicle information online resources <ul> <li>Service information</li> </ul> </li> <li>Fluid types</li> </ul>
2.2 Inspect level and condition of fuel, oil, diesel exhaust fluid (DEF), and coolant	<ul> <li>Level and condition</li> <li>Fuel</li> <li>Oil</li> <li>Diesel exhaust fluid (DEF)</li> </ul>

	<ul> <li>Coolant</li> </ul>
2.3 Inspect engine assembly for fuel, oil, coolant, air, and other leaks	<ul> <li>Identify leaks</li> <li>Fuel</li> <li>Oil</li> <li>Coolant</li> <li>Air, etc.</li> </ul>
2.4 Check engine operation (starting and running) including noise, vibration, smoke, etc.	<ul> <li>Idle/governor speed</li> <li>Abnormal noise</li> <li>Check vibration damper</li> <li>Black smoke</li> <li>White smoke</li> <li>Blue smoke</li> </ul>
2.5 Use appropriate electronic service tool(s) to check and record diagnostic codes; check and record trip/operational data; reset maintenance monitor (if applicable)	<ul> <li>Scan tool usage</li> <li>Digital multimeter (DMM) usage</li> <li>Instrument cluster</li> </ul>
2.6 Identify system components, configurations, and types of the following: cylinder head(s), valve train, engine block, engine lubrication, engine cooling, air induction, exhaust, fuel, and engine braking	<ul> <li>Engine configurations</li> <li>Cylinder head configurations</li> <li>Turbocharger configurations</li> <li>Engine brake configurations</li> <li>Intercooler identification</li> <li>Exhaust after treatment system</li> </ul>
STANDARD 3.0 PERFORM LUBRICATION SYSTEM PM	
3.1 Test engine oil pressure and check operation of pressure sensor, gauge, and/or sending unit; test engine oil temperature and check operation of temperature sensor	<ul> <li>Test and inspect oil pressure</li> <li>Operation of temperature sensor</li> </ul>
3.2 Check engine oil level, condition, and consumption; take engine oil sample	<ul><li>Oil level and condition</li><li>Oil sample procedure</li></ul>
3.3 Determine proper lubricant; perform oil and filter service	<ul> <li>Oil and filter service and inspection</li> <li>Lubricant identification</li> </ul>
STANDARD 4.0 PERFORM COOLING SYSTEM PM	
4.1 Check engine coolant type, level, condition, and test coolant for	<ul> <li>Engine coolant</li> <li>Proper coolant type</li> </ul>

freeze protection and additive package concentration	<ul> <li>Inspect level</li> <li>Condition</li> <li>PH strips</li> <li>Refractometer</li> </ul>
4.2 Verify coolant temperature; check operation of temperature and level sensors, gauge, and/or sending unit	<ul> <li>Verify proper coolant temperature</li> <li>Verify operation of level sensor and sending unit</li> </ul>
4.3 Inspect and reinstall/replace pulleys, tensioners and drive belts; adjust drive belts and check alignment	<ul> <li>Pulley, tensioner and belt inspection</li> <li>Proper belt and pulley alignment</li> </ul>
4.4 Recover coolant, flush, and refill with recommended coolant/additive package; bleed cooling system	<ul> <li>Cooling system flush</li> <li>Refill with proper coolant</li> <li>Coolant additive package</li> <li>Bleed cooling system</li> </ul>
4.5 Inspect coolant conditioner/filter assembly for leaks; inspect valves, lines, and fittings; replace as needed	<ul> <li>Verify coolant conditioner/filter is not leaking</li> <li>Verify cooling system fittings and valves are not leaking</li> </ul>
4.6 Inspect water pump, hoses, and clamps	<ul> <li>Visually inspect water pump for leaks</li> <li>Visually inspect hoses and clamps for leaks</li> </ul>
4.7 Inspect and pressure test cooling system(s); pressure test cap, tank(s), and recovery systems; inspect radiator and mountings	<ul> <li>Pressure test of the cooling system</li> <li>Pressure test on cooling system cap</li> <li>Visually inspect radiator mounts</li> </ul>
4.8 Inspect thermostatic cooling fan system (hydraulic, pneumatic, and electronic) and fan shroud	<ul> <li>Verify proper function of cooling fans         <ul> <li>Hydraulic</li> <li>Pneumatic</li> <li>Electronic</li> </ul> </li> <li>Inspect fan shroud for cracks and function</li> </ul>
4.9 Identify engine block heater(s)	• Verify the location of the block heater on the engine (if present)
STANDARD 5.0 PERFORM AIR INDUCTION AND EXHAUST SYSTEM	PM
5.1 Inspect turbocharger(s), wastegate(s), and piping systems	<ul> <li>Leaks</li> <li>Exhaust</li> <li>Intake air</li> <li>Piping</li> <li>Lubrication</li> <li>Proper operation</li> </ul>

5.2 Check air induction system including cooler assembly, piping, hoses, clamps, and mountings; replace air filter as needed; reset restriction indicator (if applicable)	<ul> <li>Intake air filter</li> <li>Inspect</li> <li>Clamps</li> <li>Hoses</li> <li>Mounts</li> <li>Replace</li> <li>Check air restriction</li> <li>Reset restriction indicator</li> </ul>
5.3 Inspect intake manifold, gaskets, and connections	<ul> <li>Inspect</li> <li>Leaks</li> <li>Abrasions</li> <li>Cuts</li> </ul>
5.4 Inspect engine exhaust system, exhaust gas recirculation (EGR) system, and exhaust after treatment systems [e.g., Diesel Exhaust Fluid (DEF), Selective Catalyst Reduction (SCR), Diesel Particulate Filter (DPF)] for leaks, mounting, proper routing, and damaged or missing components	<ul> <li>Diesel Exhaust Fluid (DEF)</li> <li>Selective Catalyst Reduction (SCR)</li> <li>Diesel Particulate Filter (DPF)</li> <li>Seventh injector</li> </ul>
5.5 Inspect and maintain crankcase ventilation components	<ul> <li>Positive Crankcase Ventilation (PCV) valve</li> <li>Crankcase breather</li> </ul>
5.6 Inspect engine compression and/or exhaust brake operation	<ul> <li>Compression brake operation (if applicable)</li> <li>Exhaust brake operation (if applicable)</li> </ul>
STANDARD 6.0 PERFORM FUEL SYSTEM PM	
6.1 Check fuel level and condition	<ul><li>Level of fuel</li><li>Fuel condition</li></ul>
6.2 Inspect fuel tanks, vents, caps, mounts, valves, screens, crossover system, hoses, lines, and fittings	<ul> <li>Condition of</li> <li>Fuel tanks</li> <li>Vents</li> <li>Caps</li> <li>Mounts</li> <li>Valves</li> <li>Screens</li> <li>Crossover system</li> <li>Hoses</li> <li>Lines and fittings</li> </ul>

6.3 Inspect low pressure fuel system components (fuel pump, pump drives, screens, fuel/water separators/indicators, hoses, lines, filters, heaters, coolers, ECM cooling plates, check valves, pressure regulator valves, restrictive fittings, and mounting hardware)	<ul> <li>Operation of low pressure fuel system components         <ul> <li>Fuel pump</li> <li>Pump drives</li> <li>Screens</li> <li>Fuel/water separators/indicators</li> <li>Hoses</li> <li>Lines</li> <li>Filters</li> <li>Heaters</li> <li>Coolers</li> <li>ECM cooling plates</li> <li>Check valves</li> <li>Pressure regulator valves</li> <li>Restrictive fittings</li> <li>Mounting hardware</li> </ul> </li> </ul>
6.4 Replace fuel filter; prime and bleed fuel system	<ul><li>Fuel filter replacement</li><li>Prime and bleed fuel system</li></ul>
6.5 Inspect high pressure fuel system components (fuel pump, pump drives, injection lines, filters, hold-downs, fittings, seals, and mounting hardware)	<ul> <li>Condition of high pressure fuel system components         <ul> <li>Fuel pump</li> <li>Pump drives</li> <li>Injection lines</li> <li>Filters</li> <li>Hold-downs</li> <li>Fittings</li> <li>Seals</li> <li>Mounting hardware</li> </ul> </li> </ul>
STANDARD 7.0 PERFORM DRIVE TRAIN PM	
7.1 Research vehicle service information, including fluid type, vehicle service history, service precautions, and technical service bulletins	<ul> <li>Use service information to verify</li> <li>Fluid type</li> <li>Vehicle service history</li> <li>Service precautions</li> <li>Technical service bulletins</li> </ul>
7.2 Identify drive train components, transmission type, and configuration	<ul> <li>Vehicle drivetrain components</li> <li>Transmission type</li> <li>Configuration</li> </ul>
7.3 Inspect and adjust clutch, clutch brake, linkage, cables, levers,	Inspect for adjustment:

brackets, bushings, pivots, springs, and clutch safety switch (includes push-type and pull-type); check pedal height and travel	<ul> <li>Clutch</li> <li>Clutch brake</li> <li>Linkage</li> <li>Cables</li> <li>Levers</li> <li>Brackets</li> <li>Bushings</li> <li>Pivots</li> <li>Springs</li> <li>Clutch safety switches (push- and pull- type)</li> <li>Inspect pedal height and travel (if applicable)</li> </ul>
7.4 Inspect clutch master cylinder fluid level and condition; check clutch master cylinder, slave cylinder, lines, and hoses for leaks and damage	<ul> <li>Inspect for leaks and damage</li> <li>Master cylinder</li> <li>Slave cylinder</li> <li>Lines</li> <li>Hoses</li> </ul>
7.5 Inspect transmission shifter and linkage; inspect transmission mounts, insulators, and mounting bolts	<ul> <li>Verify condition and operation</li> <li>Shifter and linkage</li> <li>Mounts</li> <li>Insulators</li> <li>Mounting bolts</li> </ul>
7.6 Inspect transmission for leakage	<ul> <li>Identify any leaks from transmission</li> </ul>
7.7 Inspect transmission cover plates, gaskets, seals, and cap bolts; inspect seal surfaces and vents	<ul> <li>Inspect transmission         <ul> <li>Cover plate</li> <li>Gaskets</li> <li>Seals</li> <li>Cap bolts</li> <li>Vents</li> </ul> </li> <li>Identify power takeoff components (PTOs)</li> </ul>
7.8 Check transmission fluid level and condition; determine needed action	<ul> <li>Verify proper oil level in transmission</li> </ul>
7.9 Inspect transmission oil filters, coolers and related components	<ul> <li>Locate and inspect transmission breather</li> <li>Locate and inspect transmission filter and cooler (if applicable)</li> </ul>
7.10 Inspect speedometer components	<ul><li>Gauge/digital display</li><li>Speed sensor</li></ul>

7.11 Inspect and test function of REVERSE light, neutral start, and warning device circuits	<ul> <li>Inspect and test</li> <li>REVERSE lights</li> <li>Neutral start switch</li> <li>Warning device circuits</li> </ul>
7.12 Inspect and service if applicable driveshafts, slip joints, yokes, drive flanges, support bearings, universal joints, boots, seals, and retaining/mounting hardware; check phasing of all shafts	<ul> <li>Inspect and service         <ul> <li>Driveshafts</li> <li>Slip joints</li> <li>Yokes</li> <li>Drive flanges</li> <li>Support bearings</li> <li>Universal joints</li> <li>Boots</li> <li>Seals</li> <li>Retaining/mounting hardware</li> </ul> </li> </ul>
7.13 Check for fluid leaks; inspect drive axle housing assembly, cover plates, gaskets, seals, vent/breather, and magnetic plugs	<ul> <li>Visual inspection of drive axle for fluid leaks</li> <li>Visual inspection of axle housing, cover plates, gaskets, seals, breathers, and magnetic drain plugs</li> </ul>
7.14 Check drive axle fluid level and condition; check drive axle filter	<ul> <li>Inspect drive axle fluid level</li> <li>Inspect drive axle filter (if applicable)</li> </ul>
7.15 Inspect air-operated power divider (inter-axle differential) assembly	<ul> <li>Operation of air operated power divider</li> <li>Inspect <ul> <li>Diagrams</li> <li>Seals</li> <li>Springs</li> <li>Yokes</li> <li>Pins</li> <li>Lines</li> <li>Hoses</li> <li>Fittings</li> <li>Controls</li> </ul> </li> </ul>
7.16 Inspect drive axle shafts; determine needed action	<ul> <li>Visually inspect drive axle</li> <li>Dents</li> <li>Missing weights and hardware</li> </ul>
7.17 Remove and replace wheel assembly; check rear wheel seal and axle flange for leaks; determine needed action	<ul> <li>Wheel assembly inspection and removal</li> <li>Wheel seals</li> <li>Axle flange leakage</li> </ul>

STANDARD 12.0 PERFORM FRAME AND FIFTH WHEEL PM	
12.1 Inspect, service, and/or adjust fifth wheel, pivot pins, bushings, locking mechanisms, mounting hardware, air lines, and fittings	<ul> <li>Inspect, service, and/or adjust</li> <li>Fifth wheel</li> <li>Pivot pins</li> <li>Bushings</li> <li>Locking bar</li> <li>Locking jaws</li> <li>Mounting hardware</li> <li>Air lines and fittings (if applicable)</li> </ul>
12.2 Inspect frame and frame members for cracks, breaks, corrosion, distortion, elongated holes, looseness, and damage	<ul> <li>Inspect frame and frame members         <ul> <li>Cracks</li> <li>Breaks</li> <li>Corrosion</li> <li>Distortion</li> <li>Elongated holes</li> <li>Looseness</li> <li>Damage</li> <li>Welds</li> </ul> </li> </ul>
12.3 Inspect frame hangers, brackets, and cross members	<ul> <li>Inspect frame hangers, brackets, and cross members</li> <li>Mounting</li> <li>Security</li> <li>Cracks</li> </ul>
12.4 Check pintle hook and mounting (if applicable)	<ul> <li>Verify insert for pintle hook is free of corrosion or debris (if applicable)</li> <li>Verify the pintle hook moves freely (if applicable)</li> </ul>

Domain 3: Brakes Instructional Time: 15 - 20%	
STANDARD 8.0 PERFORM AIR BRAKE SYSTEM PM	
8.1 Research vehicle service information, including fluid type and air over hydraulic systems, vehicle service history, service precautions, and technical service bulletins	<ul> <li>Vehicle service information</li> <li>Service history</li> <li>Work orders</li> <li>Required customer information</li> <li>Vehicle information online resources</li> </ul>

	<ul> <li>Service precaution</li> <li>Technical service bulletin</li> <li>Fluid types (if applicable)</li> </ul>
8.2 Identify brake system components and configurations (including air and hydraulic systems, parking brake, power assist, and vehicle dynamic brake systems)	<ul> <li>Brake system components and configurations</li> <li>Air and hydraulic systems</li> <li>Parking brake</li> <li>Power assist</li> <li>Vehicle dynamic brake systems</li> </ul>
8.3 Identify brake performance problems caused by the mechanical/foundation brake system (air and hydraulic)	<ul> <li>Brake performance problems         <ul> <li>Run-out condition (rotors and drums)</li> <li>Uneven friction surface wear</li> <li>Springs</li> <li>Caliper piston</li> <li>Drum brake cylinder</li> </ul> </li> </ul>
8.4 Inspect air supply system components such as compressor, governor, air drier, tanks, and lines; inspect service system components such as lines, fittings, mountings, and valves (hand brake/trailer control, brake relay, quick release, tractor protection, emergency/spring brake control, pressure relief/safety)	<ul> <li>Inspect air supply system components         <ul> <li>Compressor</li> <li>Governor</li> <li>Air drier</li> <li>Tanks, lines, and fittings</li> <li>Pressure relief valve</li> <li>Pressure safety valve</li> <li>Supply and wet tank</li> <li>Relay valves</li> <li>Quick release valve</li> <li>Tractor protection valve</li> <li>Emergency/spring brake control</li> <li>Glad hands</li> </ul> </li> </ul>
8.5 Verify proper gauge operation and readings; verify low pressure warning alarm operation; perform air supply system tests such as pressure build-up, governor settings, and leakage; drain air tanks and check for contamination	<ul> <li>Gauge operation and readings</li> <li>Low pressure warning alarm operation</li> <li>Air supply system tests <ul> <li>Pressure build-up</li> <li>Governor settings</li> <li>Leakage</li> </ul> </li> <li>Air tanks <ul> <li>Drain</li> <li>Check for contamination</li> </ul> </li> </ul>
8.6 Inspect service brake chambers, diaphragms, clamps, springs,	Inspect and determine needed action

pushrods, clevises, and mounting brackets; determine needed action	<ul> <li>Service brake chambers</li> <li>Diaphragms</li> <li>Clamps</li> <li>Springs</li> <li>Pushrods</li> <li>Clevises</li> <li>Mounting brackets</li> </ul>
8.7 Identify slack adjuster/brake adjuster type; check free stroke and applied stroke; inspect and lubricate slack adjusters/brake adjusters; determine needed action	<ul> <li>Inspect and determine needed action of slack adjuster type</li> <li>Free stroke and applied stroke</li> <li>Inspect and lubricate slack adjusters/brake adjusters</li> </ul>
8.8 Inspect and lubricate camshafts (S-cams), tubes, rollers, bushings, seals, spacers, retainers, brake spiders, shields, anchor pins, and springs; determine needed action	<ul> <li>Camshafts (S-cams)</li> <li>Inspection</li> <li>Determine needed action</li> </ul>
8.9 Inspect rotor and mounting surface; measure rotor thickness, thickness variation, and lateral runout; determine needed action	<ul> <li>Inspect and determine needed action of rotor mounting surface</li> <li>Measure</li> <li>Rotor thickness</li> <li>Thickness variation</li> <li>Lateral runout</li> </ul>
8.10 Inspect, clean, and adjust air disc brake caliper assemblies; inspect and measure disc brake pads; inspect mounting hardware; determine needed action	<ul> <li>Brake caliper assemblies         <ul> <li>Clean and inspect</li> <li>Brake Pads</li> <li>Mounting hardware</li> <li>Measure</li> <li>Pad thickness</li> </ul> </li> <li>Determine needed action</li> </ul>
8.11 Remove brake drum; clean and inspect brake drum and mounting surface; measure brake drum diameter; measure brake lining thickness; inspect brake lining condition; determine needed action	<ul> <li>Brake drum</li> <li>Clean and inspect</li> <li>Drum</li> <li>Mounting surface</li> <li>Lining</li> <li>Measure</li> <li>Diameter</li> <li>Lining thickness</li> <li>Determine needed action</li> </ul>
8.12 Inspect and check parking (spring) brake chamber for leaks;	Parking (spring) brake chamber

determine needed action	<ul> <li>Inspect</li> <li>Check for leaks</li> <li>Determine needed action</li> </ul>
8.13 Inspect and test parking (spring) brake check valves, lines, hoses, and fittings; determine needed action	<ul> <li>Parking (spring) brake</li> <li>Inspect valves, lines, hoses, and fittings</li> <li>Determine needed action</li> </ul>
8.14 Inspect and test parking (spring) brake application and release valve; determine needed action	<ul> <li>Parking (spring) brake application and release valve</li> <li>Inspect and test</li> <li>Determine needed action</li> </ul>
8.15 Manually release (cage) and (uncage) parking (spring) brakes	<ul> <li>Manually release (cage) and (uncage) parking (spring) brake</li> <li>Safety</li> <li>Identify and use proper caging bolt</li> </ul>
8.16 Observe antilock brake system (ABS) warning light operation including trailer and dash mounted trailer ABS warning light	<ul> <li>Antilock brake system (ABS) warning light</li> <li>Observe operation         <ul> <li>Trailer</li> <li>Dash mounted trailer</li> </ul> </li> </ul>
8.17 Observe automatic traction control (ATC) and electronic stability control (ESC) warning light operation	<ul> <li>Observe warning light operation         <ul> <li>Automatic traction control (ATC)</li> <li>Electronic stability control (ESC)</li> </ul> </li> <li>Identify steering angle calibration</li> </ul>
STANDARD 9.0 PERFORM HYDRAULIC BRAKE SYSTEM PM	
9.1 Check master cylinder fluid level and condition; determine proper fluid type for application	<ul> <li>Visually inspect master cylinder fluid level</li> <li>Verify proper fluid type</li> </ul>
9.2 Inspect hydraulic brake system components for leaks and damage	<ul> <li>Visually inspect hydraulic brake system for leaks and damage         <ul> <li>Master cylinder</li> <li>Hydraulic lines</li> <li>Calipers</li> <li>Wheel cylinders</li> <li>Hoses</li> <li>Valves</li> </ul> </li> </ul>
9.3 Check hydraulic brake system operation including pedal travel, pedal effort, and pedal feel	<ul> <li>Check operation</li> <li>Pedal travel</li> <li>Pedal effort</li> </ul>

	<ul> <li>○ Pedal feel</li> </ul>
9.4 Inspect rotor and mounting surface; measure rotor thickness, thickness variation, and lateral runout; determine needed action	<ul> <li>Visually inspect brake rotor and mounting surface</li> <li>Measure</li> <li>Rotor (pad) thickness</li> <li>Thickness variation</li> <li>Lateral runout</li> </ul>
9.5 Inspect and clean disc brake caliper assemblies; inspect and measure disc brake pads; inspect mounting hardware and slides; determine needed action	<ul> <li>Brake caliper assemblies         <ul> <li>Inspect and clean</li> <li>Brake pads</li> <li>Mounting hardware</li> <li>Measure</li> <li>Pad thickness</li> </ul> </li> <li>Perform needed action</li> </ul>
9.6 Remove brake drum; clean and inspect brake drum and mounting surface; measure brake drum diameter; measure brake lining thickness; inspect brake lining condition; inspect wheel cylinders; determine needed action	<ul> <li>Brake drum</li> <li>Clean and inspect</li> <li>Drum</li> <li>Mounting surface</li> <li>Lining</li> <li>Wheel cylinders</li> <li>Measure</li> <li>Diameter</li> <li>Lining thickness</li> <li>Determine needed action</li> </ul>
9.7 Check parking brake operation; inspect parking brake application and holding devices	<ul> <li>Parking brake operation</li> <li>Check application</li> <li>Inspect         <ul> <li>Mounting</li> <li>Brackets</li> <li>Cable</li> </ul> </li> </ul>
9.8 Check brake assist/booster system (vacuum or hydraulic) hoses, pump, switches, and control valves; check fluid level and condition (if applicable)	<ul> <li>Brake assist/booster system</li> <li>Hoses, pump, switches, control valves</li> <li>Inspect fluid condition and level (if applicable)</li> </ul>
9.9 Check operation of emergency (back-up/reserve) brake assist system	<ul> <li>Emergency (back-up/reserve) brake assist system</li> <li>Operation</li> </ul>

9.10 Observe antilock brake system (ABS) warning light operation including trailer and dash mounted trailer ABS warning light	<ul> <li>Warning light operation</li> <li>Antilock brake system (ABS)</li> </ul>
9.11 Observe automatic traction control (ATC) and electronic stability control (ESC) warning light operation	<ul> <li>Warning light operation</li> <li>Automatic traction control (ATC)</li> <li>Electronic stability control (ESC)</li> <li>Identify steering angle calibration</li> </ul>
STANDARD 10.0 PERFORM SUSPENSION AND STEERING SYSTEM	S PM
10.1 Research vehicle service information, including fluid type, vehicle service history, service precautions, technical service bulletins, special service message(s)	<ul> <li>Vehicle service information</li> <li>Fluid Types</li> <li>Service history</li> <li>Work orders</li> <li>Required customer information</li> <li>Vehicle information online resources <ul> <li>Service precaution</li> <li>Technical service bulletin</li> </ul> </li> </ul>
10.2 Disable and enable supplemental restraint system (SRS); verify indicator lamp operation	<ul> <li>Disable Supplemental Restraint System (SRS)</li> <li>Enable SRS system</li> <li>Verify lamp indicator operation</li> </ul>
10.3 Identify suspension and steering system components and configurations	<ul> <li>Identify suspension</li> <li>Leaf spring</li> <li>Air bags</li> <li>Independent</li> <li>Identify steering</li> <li>Three piece</li> <li>Rack and pinion</li> </ul>
10.4 Check steering wheel for free play, binding, and proper centering; inspect and service steering shaft U-joint(s), slip joint(s), bearings, bushings, and seals; phase steering shaft	<ul> <li>Inspect steering wheel and column         <ul> <li>Free play</li> <li>Binding</li> <li>Proper centering</li> </ul> </li> <li>Inspect steering shaft</li> </ul>
10.5 Check operation of tilt and telescoping steering column	<ul> <li>Tilt and telescoping steering column (if applicable)</li> <li>Check operation</li> <li>Inspect intermediate shaft</li> <li>Lubricate</li> </ul>

10.6 Check cab mounts, suspension, and ride height	<ul> <li>Inspect cab mounts, suspension, and ride height</li> <li>Bolts</li> <li>Brackets</li> <li>Bushings</li> <li>Air bags</li> </ul>
10.7 Check power steering pump and gear operation, mountings, lines, and hoses; check fluid level and condition; service filter; inspect system for leaks	<ul> <li>Visually inspect power steering pump and gear operation         <ul> <li>Mounting</li> <li>Lines</li> <li>Hoses</li> <li>Fluid level and condition</li> <li>Service filter (if applicable)</li> <li>Leaks</li> </ul> </li> </ul>
10.8 Flush and refill power steering system; purge air from system	<ul> <li>Power steering system flush</li> <li>Purge air from system</li> </ul>
10.9 Inspect and lubricate tie rod ends, ball joints, kingpins, pitman arms, idler arms, and other steering linkage components	<ul> <li>Visually inspect steering linkage components         <ul> <li>Tie rod ends</li> <li>Ball joints</li> <li>Ball joints</li> <li>Kingpins</li> <li>Pitman arms</li> <li>Idler arms</li> <li>Universal joints</li> <li>Intermediate steering shafts</li> </ul> </li> <li>Lubricate moving joints (if applicable)</li> </ul>
10.10 Inspect shock absorbers, bushings, brackets, and mounts; determine needed action	<ul> <li>Inspect shock absorbers <ul> <li>Mounting</li> <li>Leaks</li> </ul> </li> <li>Bushings</li> <li>Brackets</li> <li>Mounts</li> <li>Determine needed action</li> </ul>
10.11 Inspect leaf springs, center bolts, clips, pins, bushings, shackles, U-bolts, insulators, brackets, and mounts; determine needed action	<ul> <li>Visually inspect leaf springs         <ul> <li>Center bolts</li> <li>Clips</li> <li>Pins</li> <li>Bushings</li> <li>Shackles</li> <li>U-bolts</li> </ul> </li> </ul>

	<ul> <li>Insulators</li> <li>Brackets</li> <li>Mounts</li> </ul>
10.12 Inspect axle and axle aligning devices such as: radius rods, track bars, stabilizer bars, and torque arms; inspect related bushings, mounts, and shims	<ul> <li>Visually inspect axle and axle aligning devises</li> <li>Radius rods</li> <li>Track bars</li> <li>Stabilizer bars</li> <li>Torque arms</li> <li>Related bushings, mounts, and shims</li> </ul>
10.13 Inspect tandem suspension equalizer components	Visually inspect tandem suspension equalizer components
10.14 Inspect and test air suspension pressure regulator and height control valves, lines, hoses, dump valves, and fittings; measure ride height	<ul> <li>Visually inspect and check operation of air suspension components         <ul> <li>Pressure regulator</li> <li>Height control valves</li> <li>Lines</li> <li>Hoses</li> <li>Dump valves</li> <li>Fittings</li> </ul> </li> <li>Measure ride height</li> </ul>
10.15 Inspect air springs, mounting plates, springs, suspension arms, and bushings	<ul> <li>Visually inspect         <ul> <li>Air springs</li> <li>Mounting plates</li> <li>Springs</li> <li>Suspension arms</li> <li>Bushings</li> </ul> </li> </ul>
STANDARD 11.0 PERFORM TIRE AND WHEEL PM	
11.1 Explain alignment angles and their influence on tire wear and vehicle tracking	<ul> <li>Toe</li> <li>Castor (if applicable per truck class)</li> <li>Camber</li> <li>Steering Axis Inclination (SAI)</li> </ul>
11.2 Inspect tire condition; identify tire wear patterns; measure tread depth; verify tire matching (diameter and tread); inspect valve stem and cap; set tire pressure; verify tire pressure monitoring system (TPMS) operation (if applicable)	<ul> <li>Inspect tire condition</li> <li>Identify wear patterns</li> <li>Measure tread depth <ul> <li>At lowest point of the tire per Department of Transportation (DOT) regulations</li> </ul> </li> </ul>

	<ul> <li>Verify tire matching <ul> <li>Diameter</li> <li>Tread type</li> </ul> </li> <li>Inspect valve stem/cap</li> <li>Tire pressure <ul> <li>Measure</li> </ul> </li> <li>Inflate/Deflate to proper pressure</li> </ul>
11.3 Explain causes for wheel/tire vibration, shimmy, and road tramp problems	<ul> <li>Identify wheel/tire vibration</li> <li>Shimmy</li> <li>Road tramp</li> </ul>
11.4 Check wheel mounting hardware; check wheel condition and runout; remove and install wheel/tire assemblies (steering and drive axle); torque fasteners to manufacturer's specification using torque wrench	<ul> <li>Check wheel mounting hardware</li> <li>Check wheel condition and runout</li> <li>Remove and install wheel/tire assemblies (steering and drive axle)</li> <li>Torque fasteners to manufacturer's specification using torque wrench</li> </ul>

## Domain 4: Safety

## Instructional Time: 15 - 20%

STANDARD 1 .0 PERFORM AUTOMOTIVE SHOP AND SAFETY TASKS	
1.1 Identify general shop safety rules and procedures	<ul> <li>General shop rules</li> <li>General shop procedures</li> <li>Types of hazards <ul> <li>Horseplay</li> <li>Slips/trips/falls protection</li> </ul> </li> </ul>
1.2 Utilize safe procedures for handling of tools and equipment	<ul> <li>General tool safety</li> <li>Safe procedures for handling of tools and equipment <ul> <li>Hand tools</li> <li>Electrical power tools</li> <li>Precision measurement tools</li> <li>Pneumatics</li> </ul> </li> </ul>
1.3 Identify and use proper placement of floor jacks and jack stands	<ul><li>Identify jack designs</li><li>Safe procedures for jacks</li></ul>

	<ul><li>Wheel chocks</li><li>Proper use of jack stands</li></ul>
1.4 Identify and use proper procedures for safe lift operation	<ul> <li>Safe procedures for lift operations</li> <li>Vehicle placement/weight distribution</li> <li>Safe lift</li> <li>Safety locks</li> </ul>
1.5 Utilize proper ventilation procedures for working within the lab/shop area	<ul> <li>Safe procedures for proper ventilation within lab/shop areas</li> <li>Carbon monoxide (CO)/exhaust hazards</li> <li>Ventilation fan/system switch location</li> </ul>
1.6 Identify marked safety areas	<ul> <li>Marked safety areas</li> <li>OSHA color codes</li> <li>Lockout tagout</li> </ul>
1.7 Identify the location and the types of fire extinguishers and other fire safety equipment	<ul> <li>Fire extinguishers and other fire safety equipment</li> <li>Location</li> <li>Types</li> </ul>
1.8 Identify procedures for using fire extinguishers and other fire safety equipment	<ul> <li>Correct procedure for using a fire extinguisher</li> <li>PASS technique</li> <li>Classes of fire</li> </ul>
1.9 Identify the location and use of eye wash stations	<ul> <li>Eye wash stations and showers</li> <li>Location</li> <li>Use buddy system</li> </ul>
1.10 Identify the location of the posted evacuation routes	<ul> <li>Location of the posted evacuation routes</li> </ul>
1.11 Comply with the required use of safety glasses, ear protection, gloves, and shoes during lab/shop activities	<ul> <li>Proper PPE</li> <li>Safety glasses</li> <li>Ear protection</li> <li>Gloves</li> <li>Proper shoes</li> </ul>
1.12 Identify and wear appropriate clothing for lab/shop activities	<ul> <li>Proper PPE</li> <li>Shirts</li> <li>Pants</li> </ul>
1.13 Secure hair and jewelry for lab/shop activities	<ul><li>Secure hair</li><li>No jewelry</li></ul>

1.14 Explain the safety aspects of vehicle systems that can operate automatically when the vehicle is off (e.g., supplemental restraint systems (SRS), electronic brake control systems, and electrified vehicle systems)	<ul> <li>Supplemental restraint systems (SRS)</li> <li>Electronic brake control systems</li> <li>Electrified vehicle systems</li> <li>Hybrid high voltage systems</li> <li>High voltage protection</li> </ul>
1.15 Explain the safety aspects of high voltage circuits (i.e., high- intensity discharge (HID) lamps, ignition systems, injection systems, electrified vehicle powertrain, etc.)	<ul> <li>High voltage safety procedures         <ul> <li>High-intensity discharge (HID) lamps</li> <li>Ignition systems</li> <li>Injection systems</li> <li>Electrified vehicle powertrain, etc.</li> </ul> </li> </ul>
1.16 Locate and demonstrate knowledge of safety data sheets (SDS)	<ul> <li>Safety Data Sheets (SDS) usage</li> <li>Right to Know         <ul> <li>Employer responsibilities</li> <li>Employee responsibilities</li> </ul> </li> </ul>
1.17 Identify tools and their usage in medium/heavy truck applications	<ul> <li>Tool usage         <ul> <li>Identify</li> <li>Hand tools</li> </ul> </li> </ul>
1.18 Identify standard and metric designation	<ul> <li>Standard designation</li> <li>Metric designation</li> <li>Identify</li> <li>Convert between standard and metric</li> </ul>
1.19 Demonstrate safe handling and use of appropriate tools	<ul><li>Tool usage</li><li>Safety handling</li></ul>
1.20 Demonstrate proper cleaning, storage, and maintenance of tools and equipment	<ul> <li>Tool maintenance</li> <li>Proper cleaning and general care procedures</li> <li>Storage/organization</li> <li>Air tools</li> <li>Power tools</li> </ul>
1.21 Demonstrate proper use of precision measuring tools (i.e., micrometer, dial-indicator, dial-caliper, torque wrench, etc.)	<ul> <li>Proper use</li> <li>Micrometer</li> <li>Dial-indicator</li> <li>Dial-caliper</li> <li>Torque wrench, etc.</li> </ul>
1.22 Identify information necessary and the service requested on a	Service requests

epair order	<ul> <li>Information on repair</li> <li>Vehicle Identification Number (VIN)</li> <li>Mileage/hours</li> <li>Complaint/Cause/Corrective action</li> </ul>
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